

4

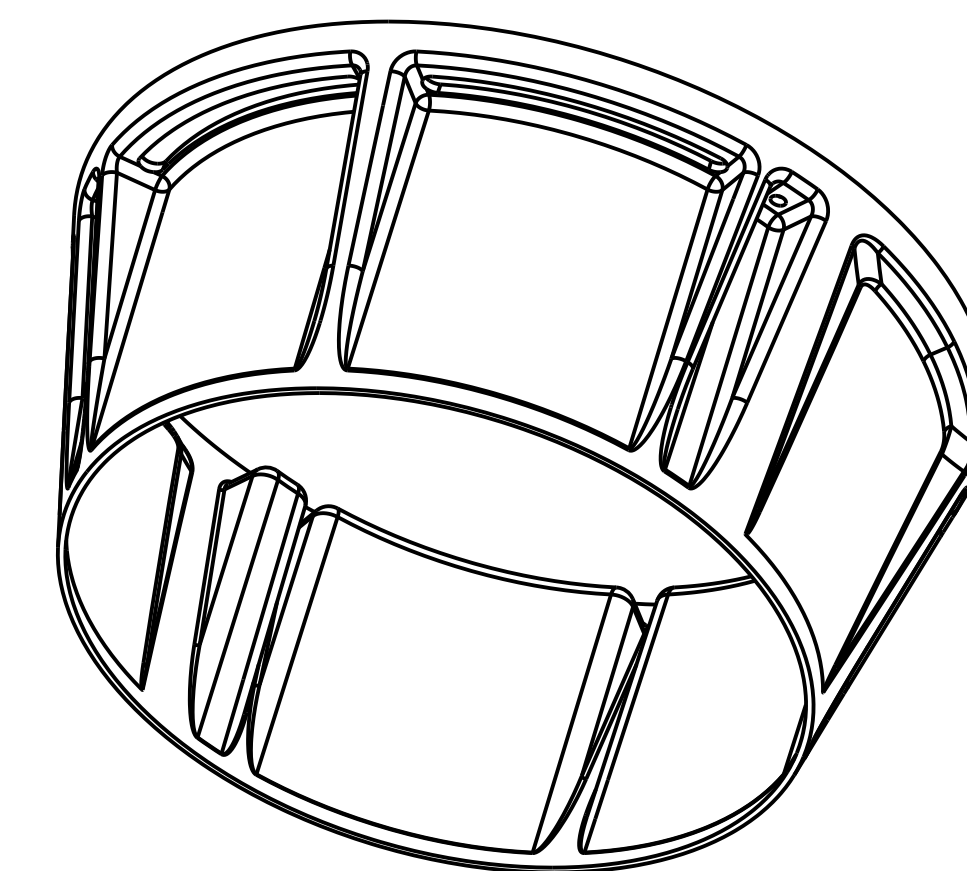
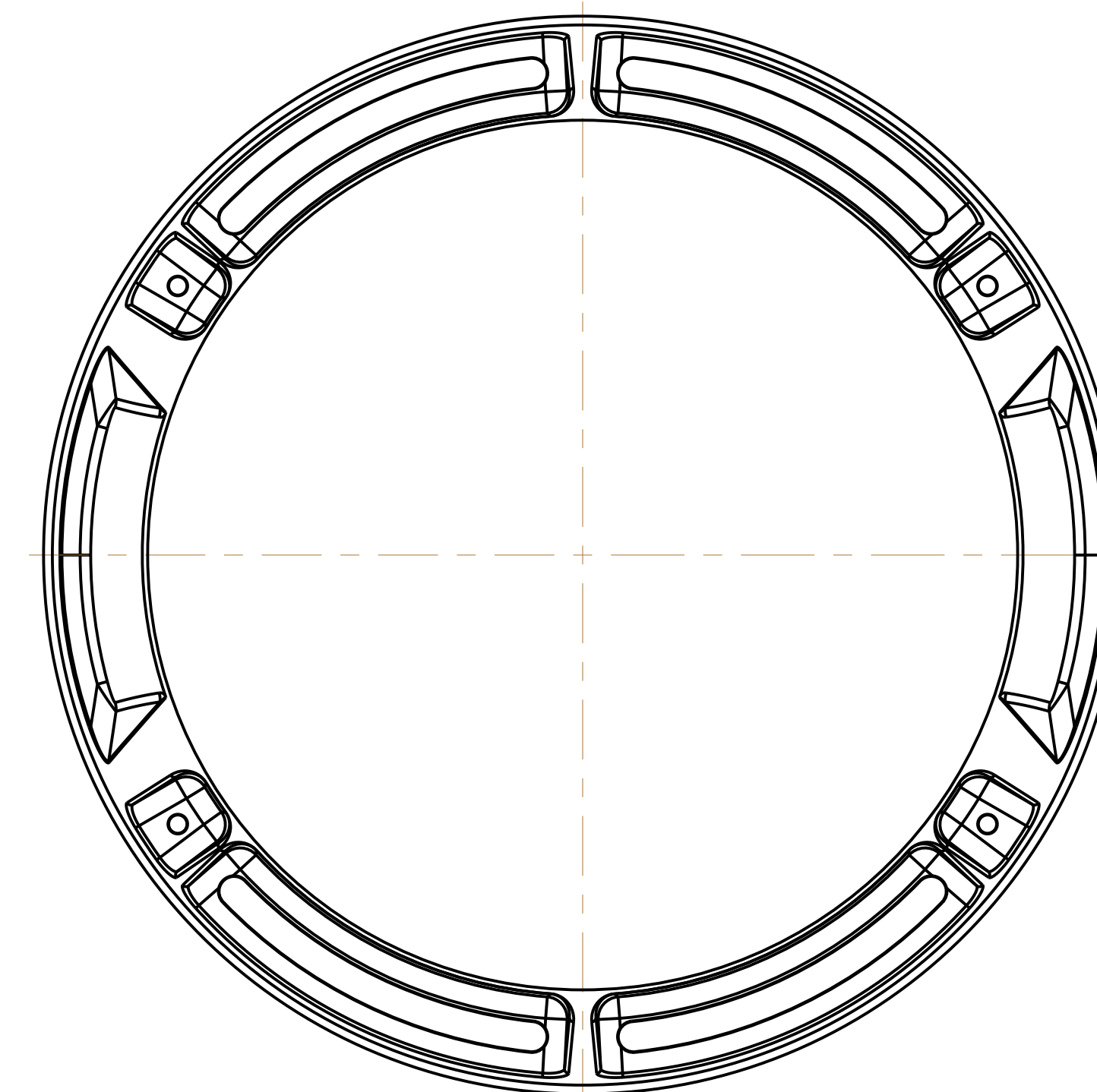
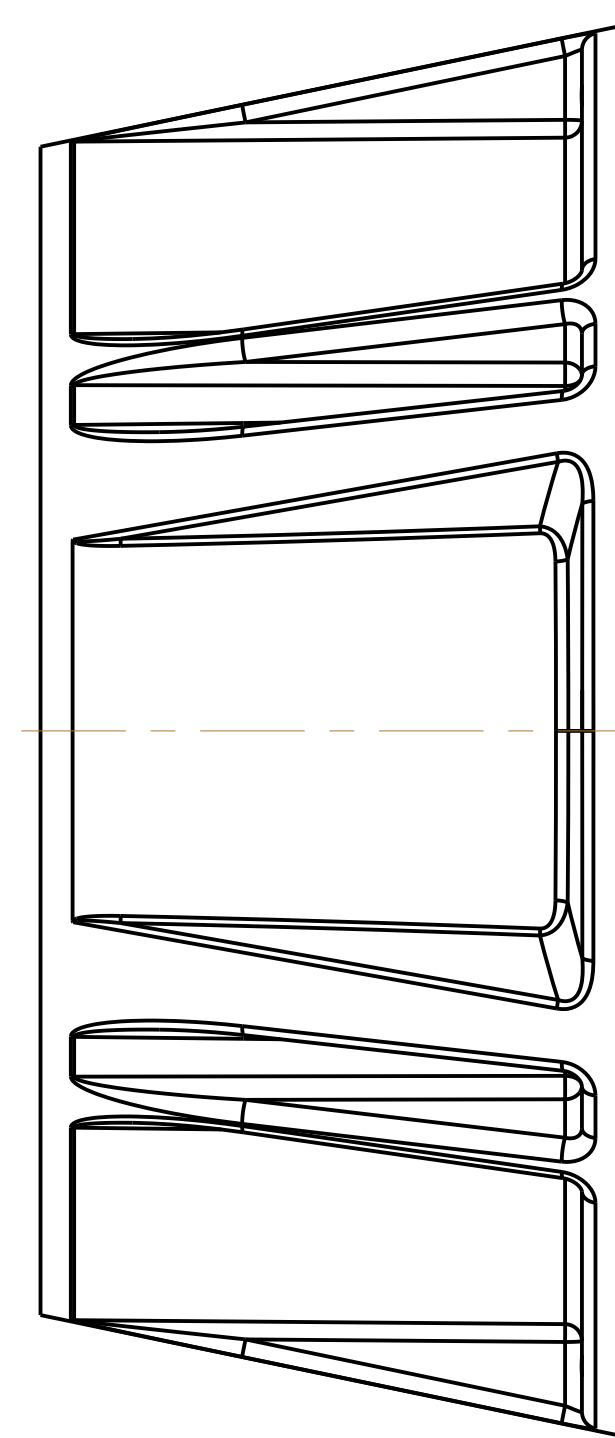
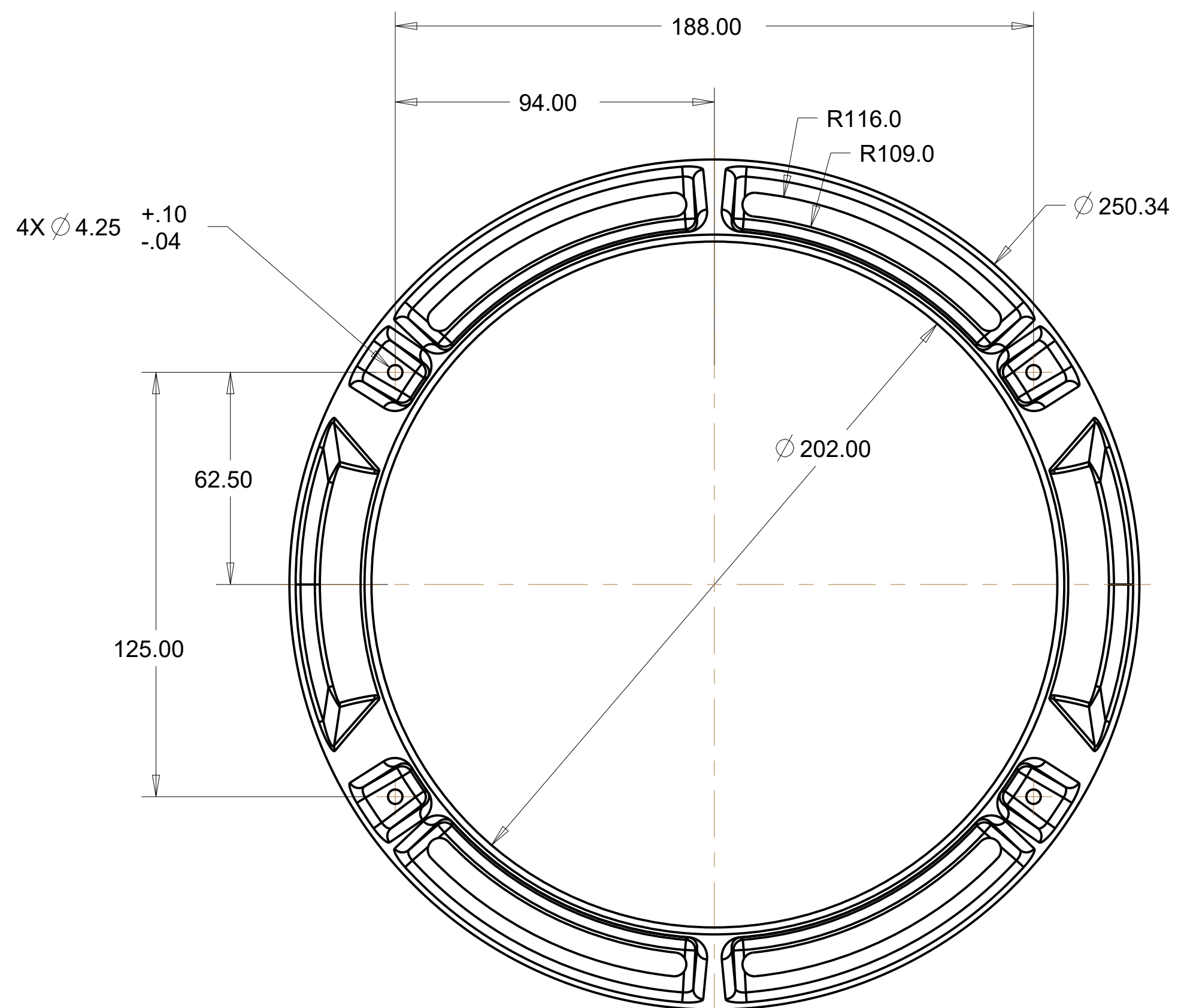
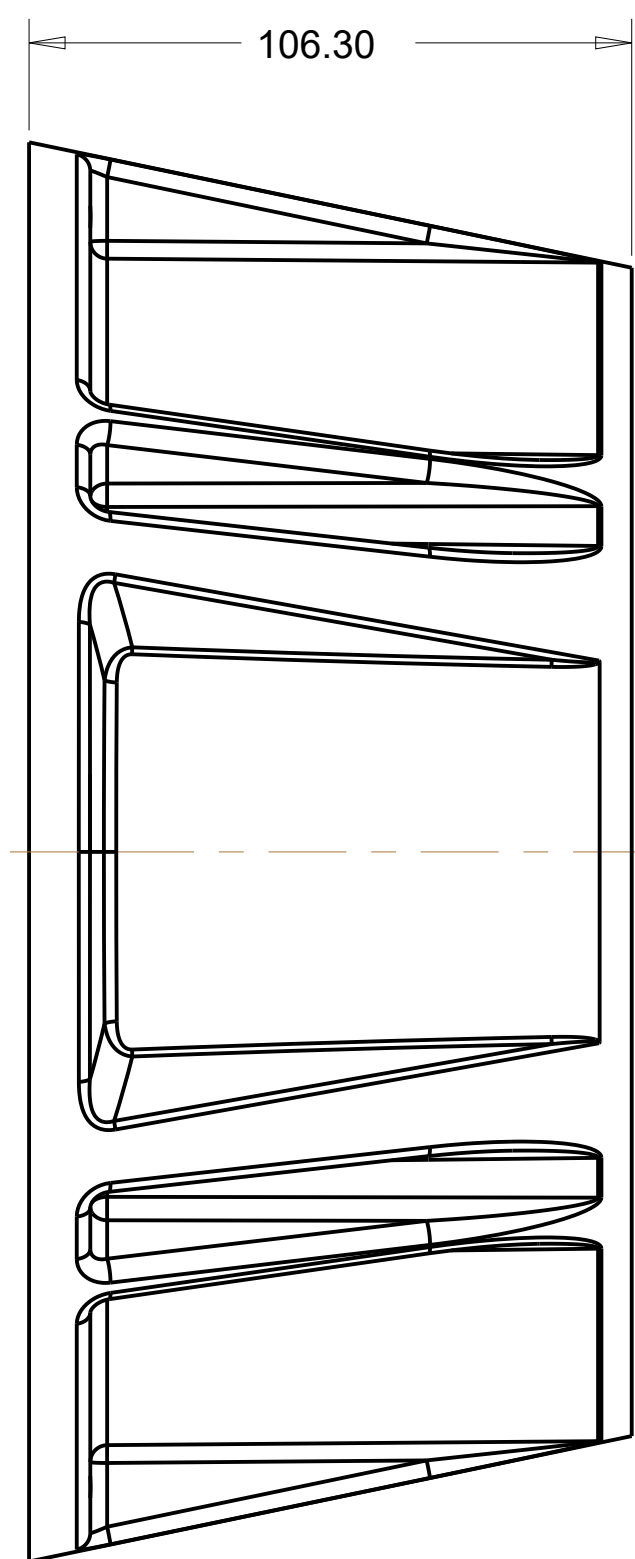
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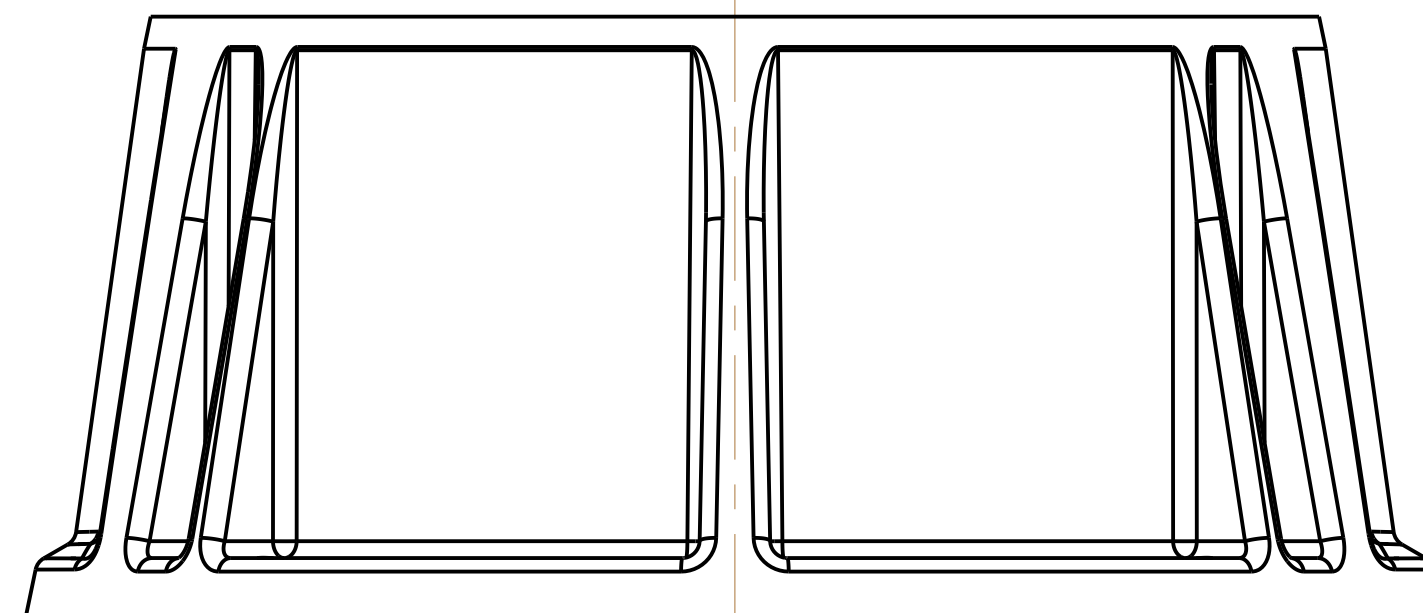
REVISIONS				
REV	EC #	DESCRIPTION	DATE	APPD
A	02014	INITIAL RELEASE	3/26/20	TR



SCALE 0.500

NOTES:

- PART FINISH TO BE MOLDTECH MT-11245 TEXTURE ON EXTERNAL SURFACES (CAVITY SIDE OF TOOL). NO TEXTURE FINISH REQUIRED ON INTERNAL SURFACES OF PART OR INSIDE HOLES SMALLER THAN 0.50 DIAMETER. REDUCE DEPTH OF TEXTURE AS REQUIRED ON SURFACES WITH LESS THAN THE REQUIRED DEGREES OF DRAFT. COLOR AND FINISH TO BE COSMETIC AS MOLDED TO MATCH VL5LED PRODUCT MOLDED PARTS.
- THE PRO-E CAD DATABASE REPRESENTS THE DESIGN INTENT NOMINAL OF ALL DIMENSIONED AND UNDIMENSIONED FEATURES. DIMENSIONS SHOWN ARE FOR INSPECTION PURPOSES ONLY. ALL DIMENSIONS REPRESENTED WITHIN THE PRO-E DATABASE ARE TO BE THREE(3) DECIMAL PLACES FOR TOLERANCE PURPOSES.
- SPRUES CANNOT PROTRUDE BY 0.5mm FROM THE MAIN SURFACE. GRIND TO AN AESTHETIC FINISH AS NEEDED. MAX FLASH .010 ALLOWED.
- PART VOLUME IS 181.7 CC.
- VARI-LITE STRAND ENGINEERING TO APPROVE LOCATIONS OF GATE, VENTS AND EJECTION POINTS AND BOSSES PRIOR TO TOOL START.
- PART IS SYMMETRIC.



VARI*LITE		Strand	
NEXT ASSY		TOLERANCE TABLE	STRAND LIGHTING 10911 PETAL ST., DALLAS, TX 75238
		X.X° = ± 0.5° X.XX° = ± 0.25°	X.X = ± 0.50 X.XX = ± 0.25
		MATERIAL NYLON 6 (TO MATCH VL5LED PARTS)	DSN TR 1/20 DWN TR 3/20
		FINISH SEE NOTES	MATERIALS, PARTS AND PRODUCTS MUST COMPLY WITH THE ENVIRONMENTAL REQUIREMENTS OF PIN 02-9600-0001
		TOP HAT ACCESSORY, MOLDED, VL5LED	
		SIZE D	REVISION A
		DRAWING NUMBER 443581626455	
		SCALE 0.75	CREO 3.0 SHEET 1 OF 1